



COMPREHENSIVE MOULD CHART (Spin Casting)

Reference	Mould Material	Pouring Material	Colour	Hardness	DURABILITY*	CHARACTERISTICS
P.M.G.D	Silicone	Zamak	Vanilla	Medium-High (67)	Very High	Big pieces, low undercut
PHANTOM	Silicone	Zamak	Blue, Green, Red, yellow	70, 65, 60 y 55 respectively	High	Versatile Mould, all kind of pieces depending on the hardness chosen
PELTRE	Silicone	Pewter	Orange	Low (55)	Total	Extreme undercut, since pewter does not damage the mould thermally, the durability expected depends on the care on demoulding
OMEGA 4	Organic	Zamak	Yellow	Highest (80)	High	Flat pieces, NO UNDERCUT

Durability * is a concept that we want to introduce to explain that **if the mold is used for what is ment**, there is an expected durability. This durability will depend in large part on the thermal resistance (in Zamak), so if a mold is mechanically extraordinary, it can not be demanded a great durability.

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